

ABSTRACT OF THE DISCLOSURE

Polyethylene glycol esters and amides of polymerised fatty acids are useful dispersing agents for solids, particularly particulate solids e.g. agrochemicals, oil drilling mud components, pigments, personal care formulants, ceramics, magnetic materials, extenders, fillers, optical brighteners, textile auxiliaries, or soil removed from clothes during cleaning, in aqueous media. Particular such agents are of the formula (I): $[\text{Pol}]-(\text{COX})_m$ (I), where: Pol is the core residue of a polymerised fatty acid; m is 2 or 3; and each X is: OM; where M is H, a cationic salt forming species or a group $-(\text{AO})_n\text{R}^7$; or a group $-\text{NR}^8-(\text{AO})_n\text{R}^9$; where AO is an alkylene oxide residue; n is from 1 to 100; and R^7 , R^8 and R^9 are as defined, from H, an anionic group, alkyl or alkenyl; provided that at least one X is a group of the formula $-(\text{AO})_n\text{R}^7$ or $-\text{NR}^8-(\text{AO})_n\text{R}^9$.

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A61K 47/34, A01N 25/08**Graham** [GB/GB]; 5 Abbey Close, Stockton-on-Tees,
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ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.(54) Title: DISPERSIONS OF A SOLID IN AN AQUEOUS LIQUID INCLUDING A POLYALKYLENEGLYCOL ESTER OR
AMIDE OF A FATTY ACID DIMER AND/OR TRIMER(57) **Abstract:** Polyethylene glycol esters and amides of polymerised fatty acids are useful dispersing agents for solids, particu-
larly particulate solids e.g. agrochemicals, oil drilling mud components, pigments, personal care formulants, ceramics, magnetic
materials, extenders, fillers, optical brighteners, textile auxiliaries, or soil removed from clothes during cleaning, in aqueous media.
Particular such agents are of the formula (I): [Pol]-(COX)_m (I), where: Pol is the core residue of a polymerised fatty acid; m is 2 or 3.

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